

CALIPERS

Medium – Heavy Duty
New & Remanufactured
Standard, Semi-Loaded, Loaded



BEPCO, Inc

2475 S Stratford Road

Winston Salem, NC 27103

336-760-0740 800-735-1154 fax 336-768-3756

QUALITY CALIPERS NEW & REMANUFACTURED



STANDARD



**HARDWARE KIT & BOLTS
INCLUDED WITH SEMI-
LOADED & LOADED
CALIPERS**



SEMI-LOADED

LOADED



HOW TO IDENTIFY A DISC BRAKE CALIPER

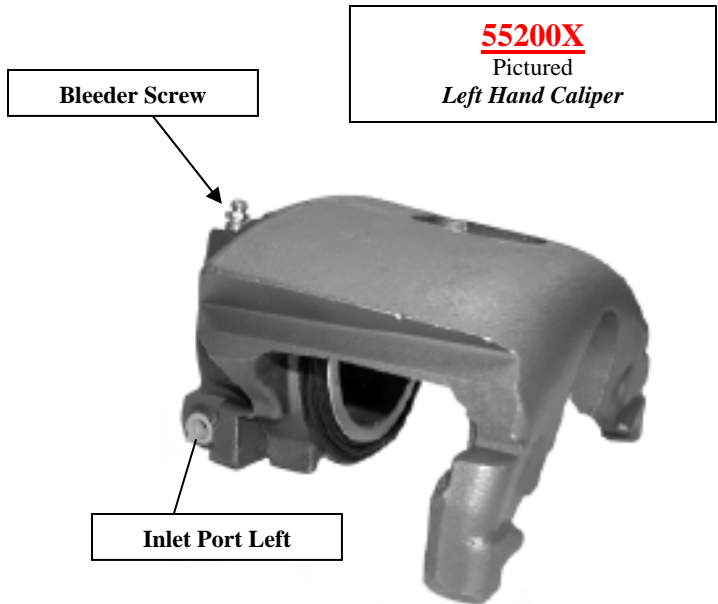
1. **MECHANIC SHOULD NOTE THE SIDE OF THE TRUCK THE CALIPER WAS REMOVED FROM.**

NOTE: RIGHT AND LEFT ARE DETERMINED FROM SAME POSITION AS IF SITTING IN THE CAB OF THE TRUCK

2. **THE INLET PORTS ARE LOCATED IN OPPOSITE LOCATIONS FOR RIGHT & LEFT.**

NOTE: VIEWING THE CALIPER FROM THE POSITION SHOWN HERE, LOCATE THE INLET PORT ON LEFT OR RIGHT. LEFT LOCATION IS A LEFT HAND AND RIGHT LOCATION IS THE RIGHT HAND

EXCEPTION:
REMEMBER POSITION
FORWARDED MOUNTED CALIPER, OR REAR
MOUNTED CALIPER. THIS COULD CHANGE RIGHT



VIEWING A CALIPER FROM THE BACK

Bleeder Screw on Left =
Right Hand Caliper

Bleeder Screw on Right =
Left Hand Caliper

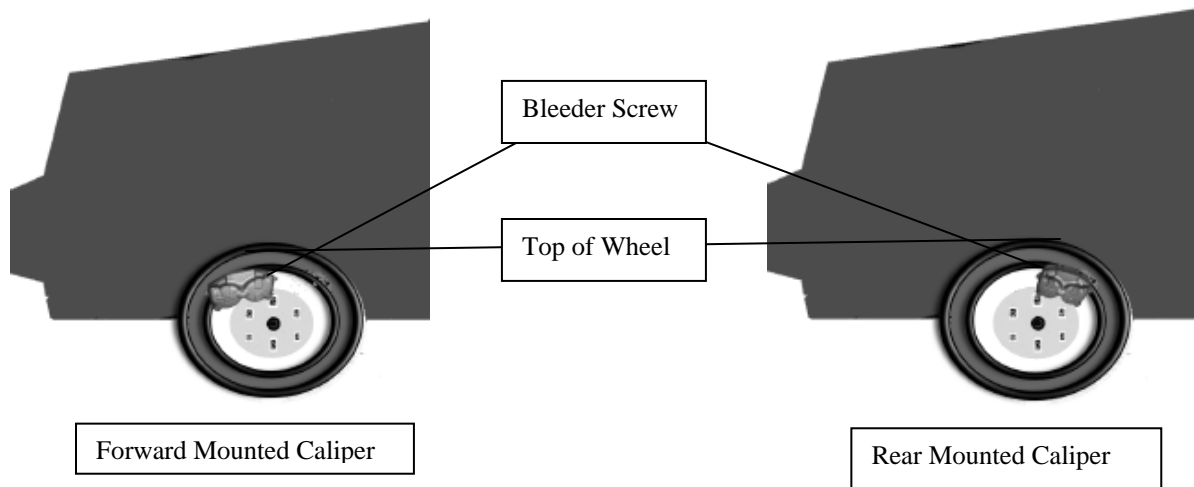


55250X

When mounting this caliper, be sure to fit the bleeder screw (provided with purchase) to the same location as when the unit was removed.

DISC BRAKE CALIPER MOUNTING POSITION

BEFORE REMOVING: CHECK & NOTE THE POSITION OF THE CALIPER



****Bleeder Screw must be positioned at top of wheel, whether the caliper is mounted in either forward or rear position.*

DISC BRAKE CALIPER SERVICE HELP

- **SUPPORT VEHICLE SECURELY**
Use a lift or jack stand to support the vehicle. Caliper replacement should never be performed with the vehicle supported by a jack.
- **NEVER LET CALIPER HANG BY THE BRAKE LINE**
Suspend it from a frame or suspension member with a piece of strong wire
- **IT IS RECOMMENDED THAT CALIPERS BE REPLACED IN PAIRS**
Abnormal operating and premature pad wear factors could result if calipers are not replaced in pairs
- **INSPECT THE BRAKE PADS**
Brake Pads must be replaced if they are worn beyond specifications.
- **INSPECT THE BRAKE LINES**
Brake Lines which are cracked or show signs of softness should be replaced
- **USE NEW BRAKE FLUID**
The use of old Brake Fluid will return contaminants and moisture into the system which can corrode parts and increase possibility of brake system failure.
- **USE APPROVED GREASE ONLY**
Use only high temperature, silicone base grease when lubricating sliding type calipers.
- **DO ONE WHEEL AT A TIME**
Work on one wheel at a time, using the other wheel as a reference.

Caliper Installation and Trouble Shooting

Before installing a caliper:



- 1) It is recommended that both calipers on an axle should be replaced at the same time.
- 2) Pads should be replaced on both calipers on an axle at the same time. Reusing heavily worn pads will allow the caliper piston to be over extended and can result in the piston not returning. Resulting in overheating, and or damage to the piston seals and dust boots.
- 3) Caliper slide bolts and pins should be inspected for wear and replaced as necessary. Worn slide bolts and pins can cause the caliper to bind and will result in premature pad wear and overheating that can result in damage to the caliper seals. Damage to the caliper housing and axle hardware can also occur.
- 4) The system should be flushed thoroughly to remove any contaminants and avoid damage to the caliper seals.
- 5) Grease all contact points per manufacturer's recommendations to avoid wear to components, and binding of moving parts.
- 6) Check axle seals for leakage. Grease and or oil from a damaged seal will coat the rotor and pads and can cause slipping and reduced brake function.



Caliper installation should be done according to manufacturer's recommendations.



After installing calipers:

- 1) The system should be bled thoroughly. Air trapped in the brake line can cause the caliper to apply and not return, or not apply at all.
- 2) After bleeding the system the brake pedal should be firm. Road test the unit to confirm proper operation.

<u>Part No.</u>	<u>New</u>	<u>Bendix Part #</u>	<u>Application</u>	<u>UCX Part No.</u>	<u>Dayton Part #</u>	<u>Euclid Part #</u>	<u>Description</u>	<u>Casting #</u>	<u>Inlet Port</u>	<u>Pad No.</u>
55656X	√	55656	Navistar w/Air Suspension				2.88" Twin Piston	4152279	7/16 - 24	
55687X		55687		10-4013	600-277		86mm Single Piston	419	M10 x 1.5	D459
55688X		55688		10-4012	600-276		86mm Single Piston	418	M10 x 1.5	D459
55717X	√	55717	Navistar M1400, 1452, 1454, Metro Series S1600,S1652, S1600	10-3188	n/a	E-4237AX	2.60" Twin Piston New Style Replaces 55245X	4151733	7/16 - 24	D184
55748X		55748	Ford E350	10-3149	600-315		2.21" Twin Piston	KH12795101	3/8 - 24	D655
55749X		55749	F350	10-3148	600-314		2.21" Twin Piston	KH12795101	3/8 - 24	D655
55794X			F250 HD, Super Duty 4WD SRW	10-3204			Ford, Lincoln Truck 2004-1997 51mm Bore, Location Right, Front	129297, Meritor #R4255794X		D702
55795X			F250 HD, Super Duty 4WD SRW	10-3205			Ford, Lincoln Truck 2004-1997 51mm Bore, Location Left/ Front	129297, Meritor #R4255795X		D702
55804X		55804	Chevy/GMC	10-4384				4152828	M10 x 1.5	D184
55811X		55811	Isuzu NPR	10-8487	600-9191		54mm Twin Piston	42107		D675
55812X		55812	GM W4 FC	10-8486	600-9192		54mm Twin Piston	42107		D675
55829X			F250 Super Duty ,Ford Truck	10-3220			45mm Bore, Location Right/Rear, 2004-2000	4507		D757
55830X			F250 Super Duty, Ford Truck	10-3220			45mm Bore Location Left/Rear, 2004-2000	4507		D757
55837X		55837	Ford F250	10-3219			54mm Twin Piston	5403		D824
55838X		55838	Super Duty	10-3218			54mm Twin Piston	5403		D824
55849X	√	55849	1998 & Newer 3000-49000 Series Navistar Vehicles	10-1170	600-911	E-11750-SL	66MM Pin Mount Twin Piston	4153268, 2501839C91, 2508253C91	7/16 - 24	D786
55850X	√	55850	1998 & Newer 3000-49000 Series Navistar Vehicles	10-1168	600-912	E-11756-SL	73mm, Pin Mount Twin Piston	4153222 2501838C91 2508254C91 3518747C93 47000204052 413	7/16 -24	D786
55857X		N/A	Ford E350	10-3233			Twin Piston	132705		D802
55858X		N/A	Super Duty	10-3232			Twin Piston	132705		D802

<p>Right Hand</p>  <p>Left Hand</p> 	<p>Right Hand Part #</p> <p>Left Hand Part #</p>	<p>55098X, 55098SX, 55098LX</p> <p>55099X, 55099SX, 55099LX</p>
	Description	3.38" Bendix Single Piston Caliper
	Application	Navistar
	Characteristics	<p>Casting #2238452 (R)</p> <p>Casting #2238451 (L)</p> <p>Pad #D184</p> <p>SAE Threads or Std Threads</p>

<p>Right Hand Part #</p> <p>Left Hand Part #</p>	<p>55199X, 55199SX, 55199LX</p> <p>55200X, 55200SX, 55200LX</p>	<p>Right Hand</p>  <p>Left Hand</p> 
Description	3.38" Bendix Single Piston Caliper	
Application	GMC/CHEVERLOT	
Characteristics	<p>Casting #2238452 (R)</p> <p>Casting #2238451 (L)</p> <p>Pad #D149</p> <p>Metric Thread Inlet Port/ Metric Bleeder Screw</p>	

<p>Front View</p>  <p>Back View</p> 	<p>Part Numbers</p>	<p>55245X, 55245SX</p>
	Description	2.60" Bendix Twin Piston Caliper
	Application	NAVISTAR
	Characteristics	<p>May have External Joining Tube (Reman Unit will not)</p> <p>Casting #4151020, 2238229</p> <p>Steel Pistons</p>



Part Numbers	55250-1X, 55250-1LX
Description	2.88" Bendix Twin Piston Caliper
Application	Navistar GMC/Chevrolet
Characteristics	1 st Design, Pre 1988 Steel Pistons Pad #D225 1 st & 2 nd Designs 2.88" Use same casting #4150844

Part Numbers	055250 055250X
Description	2.88" Bendix Twin Piston Caliper
Application	Navistar GMC/Chevrolet
Characteristics	Casting #4150844 Pad #D225 2 nd Current Design Phenolic Pistons

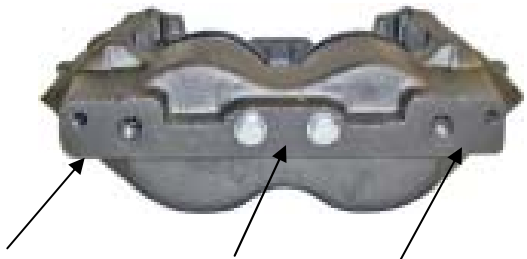


55250LX
Loaded

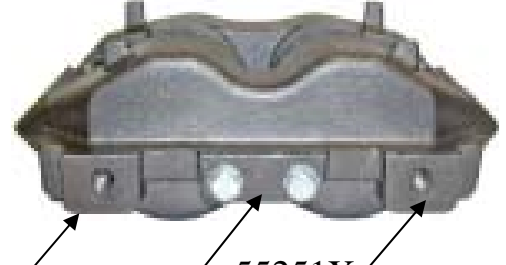
Part Numbers	55250SX, 55250LX
Description	2.88" Bendix Twin Piston Caliper
Application	Navistar GMC/Chevrolet
Characteristics	Casting #4150844 Pad #D225 2 nd Current Design Phenolic/Steel Pistons



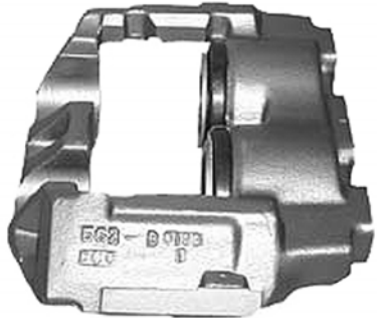
Part Numbers	55251AX, 55251ASX, 55251ALX
Description	2.50" Twin Piston
Application	Later Model Ford with leaf spring clearance
Characteristics	Casting #472 & 563 Pad #D224 Right & Left Hand (4 Threaded Bracket Holes)



55251AX
(6 Threaded Holes)



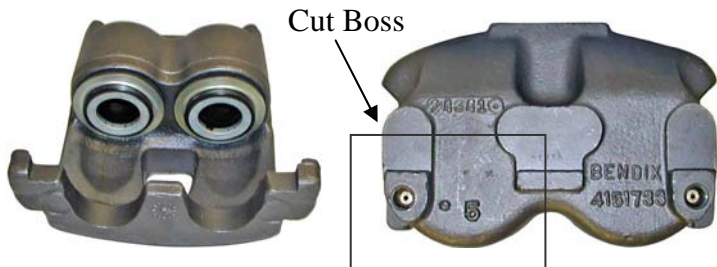
55251X
(4 Threaded Holes)
(No holes on outside)



Part Numbers	055251, 55251X, 55251SX, 55251LX
Description	2.50" Twin Piston
Application	FORD GMC/Chevrolet
Characteristics	Casting #472 Pad #D224 Right & Left Hand (2 Threaded Bracket Holes)



Part Numbers	055252, 55252X, 55252SX, 55252LX
Description	2.88" Dayton Walther Twin Piston Caliper
Application	Ford GMC/Chevrolet
Characteristics	Casting #0578, 0456 Right & Left Hand Grooved Rail Design PAD #D236SD

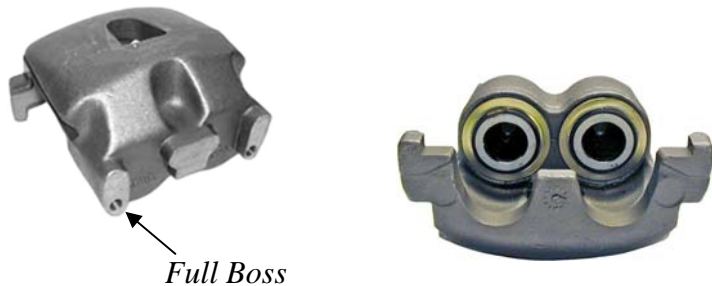


Part Number	55312X
Part # w/Steel Piston	55312-1X
Description	2.60" Twin Piston Right & Left
Application	IHC/Navistar
Characteristics	Casting #4151733 Phenolic or Steel Pistons Pad #D184 <u>Low Inlet</u>

Inlet Difference
Low Inlet **55312X**

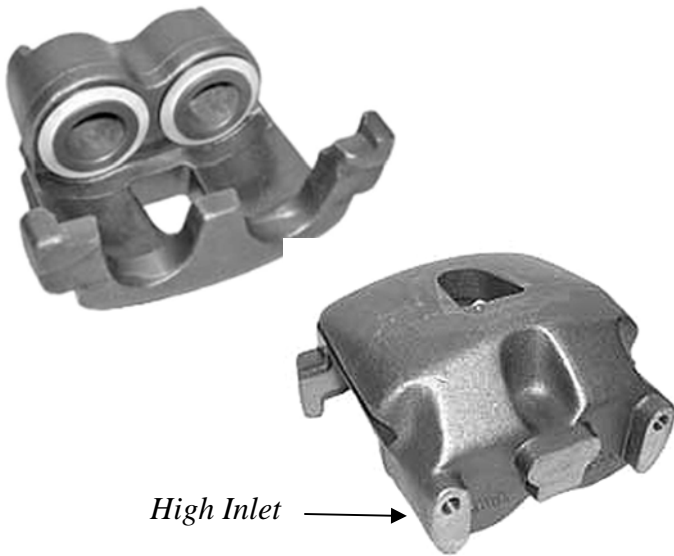


Inlet Difference
Low Inlet **55313X**



Part Numbers	055313, 55313X, 55313SX, 55313LX, 55313-1X(Steel Piston)
Description	2.60" Twin Piston
Application	Freightliner (with air ride suspension)
Characteristics	Casting #4151733 <u>Low Inlet</u> Phenolic or Steel Piston, Brake inlet holes at bottom of casting

Full Boss



Part Numbers	055314, 55314X, 55314SX, 55314LX
Description	2.60" Bendix Twin Piston Second Design (1989-Current)
Application	IHC/Navistar 1600-1900 Series (1979-1992)
Characteristics	Casting #4151733 Pad #D184 Right & Left Press in Piston Boot, High Inlet

Right Hand Part # Left Hand Part #	55411X, 55411SX 55412X, 55412SX
Description	2.188" Bendix Twin Piston
Application	FORD
Characteristics	Casting #890 Pad #D120

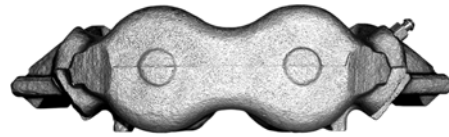
Front View



55411X
Back View
Right Hand



55412X
Back View
Left Hand



Part Numbers	55454X, 55454SX
Description	Kelsey Hayes 2.375" Twin Piston Caliper Right Hand
Application	Dodge Truck 1981-73 CB, MB300, 350, 400, 450, Motor Home, Cab/Chassis 1-1 1/2 ton M, R, 350, 400, 500, 600-Motor Home, Cab/Chassis 1/2 ton
Characteristics	Casting #KH91133 Pad #D87 3/8-24 Ports



Part Numbers	55455X, 55455SX
Description	Kelsey Hayes 2.375" Twin Piston Caliper Left Hand
Application	Dodge Truck 1981-73 CB, MB300, 350, 400, 450, Motor Home, Cab/Chassis 1-1 ½ ton M, R, 350, 400, 500, 600-Motor Home, Cab/Chassis ½ ton
Characteristics	Casting #KH91133 Pad #D87 3/8-24 Ports

Left Hand Part # Right Hand Part #	55460X, 55460SX 55461X, 55461SX
Description	Bendix 2.188" Twin Piston Caliper
Application	E6TA-2K140 & Ford
Characteristics	Casting #573, 471, E6TA-2K140 Pad #D450



55460X
Back View
Right Hand


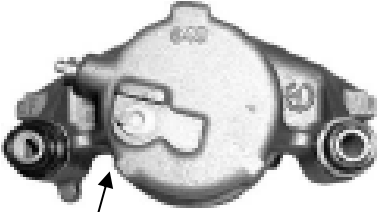
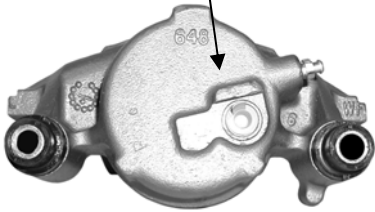




55460X
Back View
Right Hand





Part Numbers	055480, 55480X 55480SX, 55480LX
Description	Bendix 2.88" Twin Piston Caliper
Application	GMC/Chevrolet
Characteristics	Casting #4150844 Pad #D3225 Left & Right Metric Holes for Brake Line Clamps

Note:
Use Caliper #55250X for brake line clamp with non-metric holes

  	Right Hand Part # Left Hand Part #	55500X 55501X
	Description	2.938" (2 15/16") Single Piston Caliper
	Application	Ford F350 Trucks
	Characteristics	Casting #648- Left Casting #649-Right Pad #D369 Brake Hose Inlet M10 x 1.5
55500X Right Hand	55501X Left Hand	

Right Hand Part Numbers	055604, 55604X 55604SX, 55604LX	 
Left Hand Part Numbers	055605, 55605X 55605SX, 55605LX	
Description	2.36" Kelsey Hayes Twin Piston	
Application	Ford E & F450 Super Duty	
Characteristics	Casting #KH2068401 Pad #D411 Brake Inlet Holes 3/8"-24	

 	Right Hand Part # Left Hand Part #	55636X 55637X
	Description	2.205 Twin Piston Caliper
	Application	Ford
55637X Left Hand	Characteristics	Casting #12514901 Pad #D557
		55636X Right Hand



Part Numbers	055656, 55656X, 55656SX, 55656LX
Description	2.88" Bendix Twin Piston Caliper
Application	Navistar Models with Air Suspension
Characteristics	Casting #4152279 Pad # Right & Left Low Inlet

****Brake Inlet Holes at bottom of casting**

Right Hand Part # Left Hand Part #	55687X 55688X
Description	86MM Single Piston
Application	GMC Truck C50, C3500 K Series 4X4 w/dual wheels (1988-2000)
Characteristics	Casting #419 Right Casting #418 Left Pad #D459



Part Numbers	055717, 55717X 55717SX, 55717LX
Description	2.60" Bendix Twin Piston Caliper
Application	Freightliner w/Air Ride Suspension Navistar M1400, 1452 & 1454 Metro Series: S1600, S1652 & 1654 Conventional
Characteristics	Casting #4151733 Pad #D184 Right & Left

Note:
55314X & 55717X are Same except
 55314X Has Two Threaded Bracket Holes
 55717X Has Four Threaded Bracket Holes



Right Hand Part #
Left Hand Part #

55748X
55749X

Description

2.21" Twin Piston

Application

Characteristics

Casting #KH12795101 (R)
Casting #KH12795101 (L)
Pad #D655

55748X
Right Hand



55749X
Left Hand



Part Numbers

55804X

Description

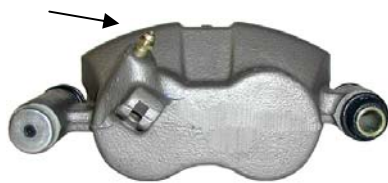
2.60 Bendix
Twin Piston Caliper
Top Inlet

Application

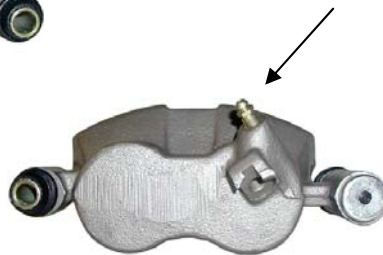
GMC/Chevrolet 2000-1996
P/35/3500, P40/P45 Van,
Motor Home Chassis,
Forward Control

Characteristics

Casting #4152828 (R & L)
Pad #D184



55811X
Right Hand



55812X
Left Hand



Right Hand Part #

55811X

Left Hand Part #

55812X

Description

54MM
Twin Piston

Application

Isuzu (1987-98)
GMC Med Duty
Truck
W45042 & W4 Series
All 1992-97

Characteristics

Casting #42107
Pad #D675



55837X
Right Hand



55838X
Left Hand

Right Hand Part #

55837X

Left Hand Part #

55838X

Description

2.125" or 54MM
Twin Piston

Application

Ford Truck
F250, F350
1998-2000

Characteristics

Casting #5403
Pad #

Part Numbers

055849, 55849X
55849SX, 55849LX

Description

66MM Pin Mount
Bosch Twin Piston

Application

IHC/Navistar
1998-2000 School Bus
4000 Series

Characteristics

Casting #4153269
Right & Left
Pad #D786



NOTE: 55849X & 55850X are Similar except 55850X is larger

Part Numbers

055850, 55850X
55850SX, 55850LX

Description

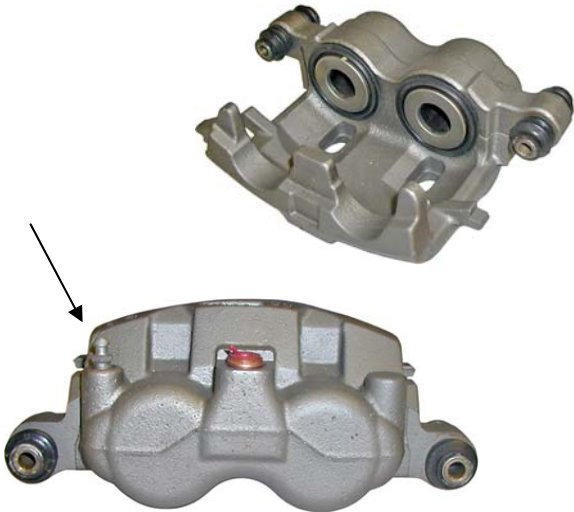
73MM Pin Mount
Bosch Twin Piston

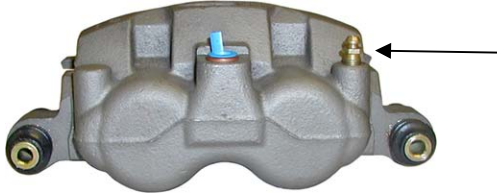
Application

IHC/Navistar
1998-2000 School Bus
4000 Series

Characteristics


Casting #4153222
Right & Left
Pad #D786


	Right Hand Part # Left Hand Part #	55857X 55858X
	Description	Twin Piston
	Application	E200/250, E300, 350 ¾ & ½ ton Econline Van RV, Club Wagon, Camper & School Bus (1999-2002)
	Characteristics	Casting #132705 Right & Left Pad #D802



55858X
Left-Hand


55857X
Right Hand

Right Hand Part # Left Hand Part #	55861X 55862X	
Description	2.38" Kelsey Hayes Twin Piston	
Application	Ford Truck F53, F59, F450, F550 Super Duty Pickup 1198-2000	
Characteristics	Casting #130307 Right & Left Pad #D777	



55861X
Right Hand

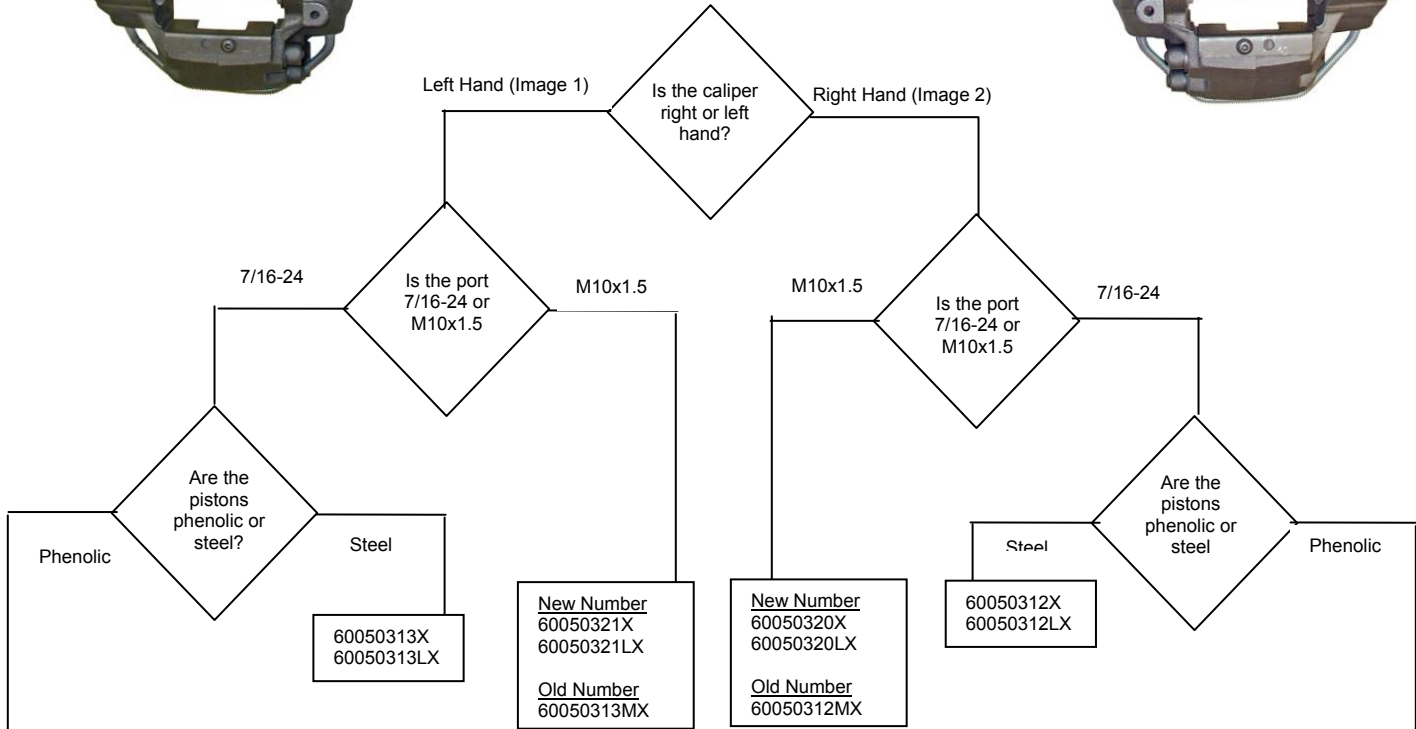
55862X
Left Hand

	Part Numbers	56520X
	Description	66MM Bendix Twin Piston
	Application	GMC, Kodiak C5, C6 & C7 Series 1998-2000
	Characteristics	Casting #135607 Right & Left Pad #1010

Meritor Quadraulic Disc Brake Identification Chart

Left Hand (Image 1)

Right Hand (Image 2)



- | <u>Without Pads</u> | |
|---------------------|-----------------------------|
| 60450483X | 70MM with tube seats |
| 15004609X | 70MM without tube seats |
| 15004609PX | 64MM without tube seats |
| 60450481X | 64MM with tube seats |
| 60450479X | 70MM school bus application |
| 60450477X | 64MM school bus application |
| <u>With Pads</u> | |
| 60450481LX | |
| 60450483LX | |
| 15004609LX | |
| 15004609PLX | |

- | <u>Without Pads</u> | |
|---------------------|-----------------------------|
| 60450482X | 70MM with tube seats |
| 15004608X | 70MM without tube seats |
| 15004608PX | 64MM without tube seats |
| 60450480X | 64MM with tube seats |
| 60450478X | 70MM school bus application |
| 60450476X | 64MM school bus application |
| <u>With Pads</u> | |
| 60450480LX | |
| 60450482LX | |
| 15004608LX | |
| 15004608PLX | |



Right Hand Part # Left Hand Part #	60050312X 60050313X
Description	2.76" Dayton Four Piston Caliper (70MM)7/16"-24 Brake Hose Inlet
Application	GMC, Navistar Ford 650 & 750
Characteristics	Casting #581F Right & left Pad #D769 2.76" Bore w/Steel Pistons Standard



Note:
These calipers are similar to part #15004608X & 15004609X, but inlet locations are different and above pistons are steel, 15004608X & 09X are phenolic.

Right Hand Part # Left Hand Part #	60050320X, 60050320LX 60050321X, 60050321LX
Description	2.76", Steel Piston Dayton M10 x 1.5 Inlet Port w/tube seats
Application	GMC, Navistar Ford 650 & 750
Characteristics	Casting #581F Right & left Pad #D769 2.76" Bore w/Steel Pistons M10 x 1.5 Metric

Metric

60050320X
*Right Hand
Side Inlet*



60050321X
*Left Hand
Side Inlet*

Metric



Right Hand Part # Left Hand Part #	60050473X, 60050473LX 60050474X, 60050474LX
Description	64MM, Phenolic Piston 7/16"-24 Inlet port w/tube seats
Application	
Characteristics	Casting #602A, 603B

Part Numbers	60050482X, 60050482LX 60050483X, 60050483LX
Description	
Application	
Characteristics	



Right Hand Part # Left Hand Part #	15004608X, 15004608LX 15004609X, 15004609LX
Description	70MM Dayton Four Piston Caliper
Application	Ford 650, 750 Series 1999-2002 GMC Medium Duty Kodiak/Topkick 1998-2002 Thomas Bus Front & Rear
Characteristics	Casting #595B & 597B Right & Left Hand Pad #D769 Casting on Front & Back Phenolic Pistons

Right Hand Part # Left Hand Part #	15004608PX, 15004608PLX 15004609PX, 15004609PLX
Description	64MM Dayton Four Piston Caliper
Application	Ford 650, 750 Series 1999-2002 GMC Medium Duty Kodiak/Topkick 1998-2002 Thomas Bus Front & Rear
Characteristics	Casting #602A & 603A Right & Left Hand Pad #D769 Casting on Front & Back Phenolic Pistons





Part Numbers	HD1002, HD1002LX
Description	3.62 Kelsey Hayes Twin Piston
Application	Ford, Mack w/ Hydraulic Front & Rear Air Brakes
Characteristics	Casting #KH91142-01 Ford #5HA-2B-120BB Pad #D170 outer Pad #D171 Inner Left & Right Hand Metal Pistons

Right Hand Part # Left Hand Part #	M1157RHX M1157LHX
Description	Rockwell\ Air Disc Brake Caliper
Application	American LaFrance Ladder Fire Truck
Characteristics	R/H is spindle turns in counter clockwise direction L/H is spindle turns in clockwise direction



Part Number	46000X
Description	TRW WF4 6813 66MM Twin Piston
Application	GM Platform GMT 560, 4500, 5500, 6500
Characteristics	Casting #TRW 145513 FMSI Pad #D1010 GM #89040158 Meritor #R4212069



Right Hand Part # Left Hand Part #	2284-5X, 2284-5LX 2283-7X, 2283-7LX
Description	2.87" Varga Twin Piston
Application	Ford Cargo
Characteristics	Casting #VFCC2284-5 Right Casting #VFCC0005-1 Left Pad #D379

Part Numbers	
Description	
Application	
Characteristics	

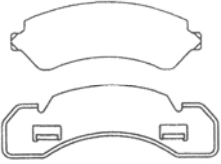

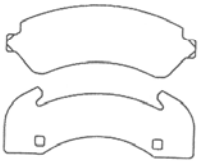

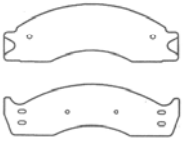











Illustration	Brake System	Caliper Pad Fits	Severe Duty Part Number	FMSI Plate Number (D)	Pieces	Application
	Hydraulic	55199 (LH) 55200X (RH)	D184SD	D717 (D184)	2 Inner 2 Outer	GM/Navistar
	Hydraulic	55251X (RH & LH)	D224SD	D224	4 Same	F650/750
	Hydraulic	55250X (RH & LH)	D225SD	D225	2 Inner 2 Outer	GM/Navistar
	Hydraulic	55252X (RH & LH)	D236SD	D236	4 Same	Ford Bus
	Hydraulic	55605X (RH & LH)	D411SD	D411	2 Inner 2 Outer	F450
	Hydraulic	15004608 (RH) 15004609(LH) 60050312(RH) 60050313(LH)	D769SD	D769	4 Same	Chevrolet, GMC, Ford Isuzu, Thomas Bus
	Hydraulic	55850X (RH & LH)	D786SD	D786	4 Same	Ford, International w/73MM Quadraulic Caliper, PAD THICKNESS is 26.8 MM
	Hydraulic	55849X (RH & LH)	D786ASD	D786	4 Same	Ford, International w/73MM Quadraulic Caliper, PAD THICKNESS is 20.3 MM

Illustration	Brake System	Caliper Pad Fits	Severe Duty Part Number	FMSI Plate Number (D)	Pieces	Application
	Hydraulic	56520X (RH & LH)	D1010SD	D1010	4Same	GMC Chevrolet Truck
		55861X 55862X	D777SD	D786		Ford F550
				D106650		Ford F550

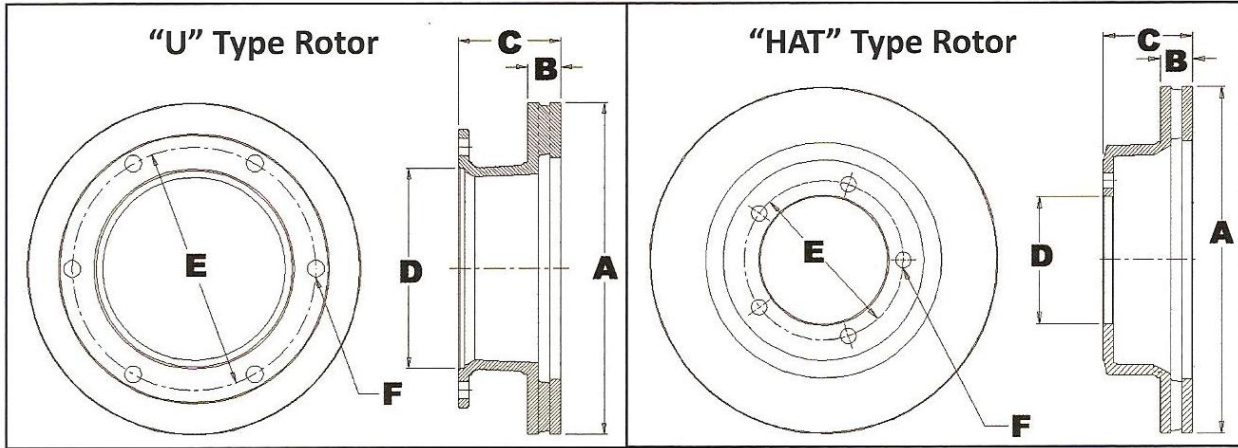
SHIM KITS

<u>Shim Kit #</u>	<u>Caliper #</u>	<u>Shim Thickness</u>	<u>Gap Measurement</u>	<u>Pad #</u>	<u>Piston Dia</u>
SK225	55250X	.025"	.058-.101	D225	Bendix 2.60" & 2.88"
SK225	55480X	.025"	.058-.101	D225	Bendix 2.60" & 2.88"
SK225	55656X	.025"	.058-.101	D225	Bendix 2.60" & 2.88"
SK225	55250X	.045"	.101-.145	D225	Bendix 2.60" & 2.88"
SK225	55480X	.045"	.101-.145	D225	Bendix 2.60" & 2.88"
SK225	55656X	.045"	.101-.145	D225	Bendix 2.60" & 2.88"
SK224	55251X	.025"	.036-.055	D224	Bendix 3.38" Single Dayton 2.50" Twin
SK224	55251X	.040"	.056-.075	D224	Bendix 3.38" Single Dayton 2.50" Twin
SK224	55251X	.060"	.076-.095	D224	Bendix 3.38" Single Dayton 2.50" Twin
SK224	55251X	.074"	.096-.115	D224	Bendix 3.38" Single Dayton 2.50" Twin
SK236	55252X	.036" - .059"	.036-.059	D236	Dayton 2.88"
SK236	55252X	.060" - .074"	.060-.074	D236	Dayton 2.88"
SK236	55252X	.075" - .089"	.075-.089	D236	Dayton 2.88"
N/A	55252X	.096 - 0.115	.096 - 0.115	D236	Dayton 2.88"
N/A	55252X	.115 - 0.130	.115 - 0.130	D236	Dayton 2.88"
R40H8203	55250X	N/A	N/A		
R40H8203	55250X	N/A	N/A		
R40H8203	55250X	.025"	.058-.101		
R40H8203	55250X	.045"	.101-.145		

Caliper #	Kit # (Services One Wheel)		Pad #	
55199X 55200X	12-5529 12-5529	E-4209 E-4209	D149SD D149SD	
55098X 55099X 55245X 55314X 55717X 55804X	12-5519 12-5519 12-5519 12-5519 12-5519 12-5519	E-4105 E-4105 E-4105 E-4105 E-4105 E-4105	D184SD D184SD D184SD D184SD D184SD D484SD	
55250X 55656X	12-5522 12-5522	E-4107 E-4107	D225SD D225SD	
55849X 55850X	12-11754 12-11754	E-11754 E-11754	D786ASD D786SD	
Caliper #	Kit # (Services One Axle)		Pad #	
55604X 55605X	12-5735 12-5735 <i>(Services One Axle)</i>	E-6887 E-6887	D411SD D411SD	
55251X	12-50153	E-4111	D224SD	

<p>60450483X 60450482X 60450481X 60450480X</p>	<p>12-11729 12-11729 12-11729 12-11729</p>	<p>E-11121 E-11121 E-11121 E-11121</p>	<p>D769SD D769SD D769SD D769SD</p>	
--	--	--	--	---

ROTORS



Rotor Part #	Brake Type	Wt	Rotor Type	Overall Diameter	Disc Thickness	Overall Depth	Pilot Diameter	Bolt Circle Diameter	Bolt Holes		Special Info
				A	B	C	D	E	No.	Size	
30-54102P	Hydraulic	36	HAT	14.75	1.345	3.81	5.4	6.75	5	0.66	
30-54103P	Hydraulic	36	HAT	14.75	1.345	3.81	5.4	7.25	6	0.78	
30-54104P	Hydraulic	37	HAT	14.75	1.345	3.81	5.4	6.75	6	0.66	
30-54105P	Hydraulic	36	HAT	14.75	1.345	3.81	5.4	7.25	6	0.78	Drilled for ABS
30-54106P	Hydraulic	36	HAT	14.75	1.345	3.81	6	7.25	10	0.59	
30-54107P	Hydraulic	35	HAT	14.75	1.345	3.81	6	7.25	10	0.78	
30-54109P	Hydraulic	36	HAT	14.75	1.345	3.81	6	6.75	6	0.66	Drilled for ABS
30-54220P	ADB	80	HAT	17.08	1.77	5.16	5.32	6.61	12	0.75	
30-54251P	Hydraulic	53	U	15	1.435	6.8	7	8.75	6	0.81	
30-54255P	Hydraulic	47	U	15	1.44	4.49	9.18	11.25	5	0.65	
30-54256P	Hydraulic	47	U	15	1.44	4.49	9.18	11.25	5	0.78	
30-54280P	Hydraulic	56	U	15	1.435	6	14.25	12.75	6	0.78	
30-54281P	Hydraulic	56	U	15	1.435	6.79	9.37	11.25	10	0.81	
30-54282P	Hydraulic	56	U	15	1.435	6.09	14.25	12.75	5	0.66	
30-54291P	Hydraulic	50	U	15	1.435	4.88	9.25	11.25	6	0.78	
30-54292P	Hydraulic	54	U	15	1.435	6	9.5	11.25	10	0.81	
30-54301P	Hydraulic	42	HAT	15.39	1.535	3.4	6	7.25	10	0.59	
30-54351P	Hydraulic	51	U	15.39	1.535	4.75	9.25	11.25	6	0.78	
30-54352P	Hydraulic	55	U	15.39	1.535	6.03	6.44	8.75	6	0.84	
30-54360P	Hydraulic	60	U	15.39	1.535	6.07	8.69	11.25	10	0.84	
30-54365P-65	Hydraulic	61	U	15.39	1.54	7.6	9.12	11.25	10	0.94	ABS
30-54769P-65	Hydraulic	39	HAT	15	1.435	3.5	5.4	6.75	5	0.78	ABS
30-54770P-65	Hydraulic	40	HAT	15	1.435	3.5	5.4	6.75	6	0.77	ABS
30-54771P-65	Hydraulic	42	HAT	15	1.435	4.44	6	7.25	10	0.58	ABS
30-54773P-65	Hydraulic	38	HAT	15	1.435	3.21	6	7.25	10	0.58	ABS
30-54775P-65	Hydraulic	43	HAT	15.38	1.535	3.4	6	7.25	10	0.58	ABS
30-55060F	ADB	80	U	17.07	1.77	5.56	8.5	10.5	10	0.58	

ROTORS SUPPLIED BY



ROTOR CROSSOVER

Manufacturer No.	Bepco Rotor No.
BENDIX	
141269	30-54103P
141270	30-54351P
141271	30-54102P
141272	30-54301P
141274	30-54255P
141275	30-54360P
141276	30-54352P
141475	30-54770P-65
141476	30-54769P-65
141493	30-54256P
141494	30-54771P-65
141585	30-54104P
141874	30-54106P
145086	30-54773P-65
145348	30-54773P-65
FORD	
E3HZ-1102A	30-54351P
E4HZ-1125A	30-54103P
E4HZ-1125C	30-54360P
E4HZ-1125D	30-54352P
GMC	
15514357	30-54301P
15514406	30-54301P
15515786	30-54102P
15515789	30-54104P
15619954	30-54102P
15619970	30-54301P
15661543	30-54106P
GUNITE	
D3312	30-54281P
D6052	30-54301P
D6054	30-54102P
D6054A	30-54104P
D6054C	54105P/54103P
D6115	54282P
D6115A	54280P
D6121	54280P/54282P
D6121A	54280P
D-6128A	54255P
D6133	54771P-65
D6145	54281P
D6151	54771P-65
D6153	54773P-65
D6175	54771P-65
D6176M	54773P-65
D6183	54771P-65
D6194A	54770P-65
D6194M	54770P-65

INTERNATIONAL/NAVISTAR	
1646750C1	54771P-65
1646770C1	54770P-65
1646770C2	54770P-65
1648517C1	54256P
2007173C1	54773P-65
2007173C2	54773P-65
2505097C1	54770P-65
3531661C2	54769P-65
3531662C2	54773P-65
3531663C2	54771P-65
573922C1	54769P-65
573922C2	54769P-65
MERITOR	
122687	54102P
122688	54104P
122691	54351P
122700	54103P
122701	54255P
122703	54360P
122729	54301P
122743	54352P
122894	54771P-65
122897	54771P-65
122920	54256P
122945	54281P
123296	54106P
123439	54107P
123440	54301P
123443	54105P
123468	54109P
123480	54105P
123489	54775P-65
123550	54773P-65
123552	54771P-65
123557	54775P-65
123572	54770P-65
123573	54769P-65
123574	54365P-65
123642	55060F
68326014	54220P
RC4414550	54773P-65/54775P-65
PERFORMANCE FRICTION	
381.082.20	54773F-65
381.089.20	54769P-65
381.113.20	54771P-65
RAYBESTOS	
8510	54301P
8512	54102P
8514	54103P
8516	54351P
8517	54352P
8518	54255P

8521	54769P-65
8523	54770P-65
8526	54256P
8530	54771P-65
8532	54773P-65
8533	54106P
8537	54773P-65
WAGNER	
BD125085	54103P
BD125086	54352P
BD125088	54102P
BD125090	54301P
BD125097	54771P-65
BD125214	54351P
BD125244	54256P
BD125339	54106P
BD125361	54769P-65
BD125362	54770P-65
BD125484	54773P-65



BEPCO, INC

2475 S Stratford Road

Winston Salem, NC 27103

336-760-0740 800-735-1154 fax 336-7683756